

GÜHRING

**PROMO
2026**



diver
RF 100

The plunge milling cutter
for 5 milling operations



Ratio end mills RF 100 Diver

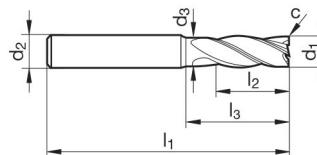
Article no. 6737



VHM		NH	DIN 6527L									48 HRC	GTC
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neck clearance • centre cutting

P	M	K	N	S	H
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Article no.

6737

d1 h10 mm	d2 h6 mm	d3 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	Z	Article no.	Order no.	€
4.00	6.00	3.80	57	11.0	18.0	0.04	4	6737 4.000	6737 4.000	27,50
5.00	6.00	4.80	57	13.0	18.0	0.05	4	6737 5.000	6737 5.000	27,50
5.70	6.00	5.50	57	13.0	19.6	0.06	4	6737 5.700	6737 5.700	27,50
6.00	6.00	5.70	57	13.0	20.0	0.06	4	6737 6.000	6737 6.000	27,50
7.70	8.00	7.40	63	19.0	25.5	0.08	4	6737 7.700	6737 7.700	37,75
8.00	8.00	7.70	63	19.0	26.0	0.08	4	6737 8.000	6737 8.000	37,75
9.70	10.00	9.40	72	22.0	30.5	0.10	4	6737 9.700	6737 9.700	56,69
10.00	10.00	9.50	72	22.0	30.0	0.10	4	6737 10.000	6737 10.000	56,69
11.70	12.00	11.20	83	26.0	35.3	0.12	4	6737 11.700	6737 11.700	73,25
12.00	12.00	11.50	83	26.0	36.0	0.12	4	6737 12.000	6737 12.000	73,25
13.70	14.00	13.20	83	26.0	35.3	0.14	4	6737 13.700	6737 13.700	96,75
14.00	14.00	13.50	83	26.0	36.0	0.14	4	6737 14.000	6737 14.000	96,75
15.60	16.00	15.10	92	32.0	41.2	0.16	4	6737 15.600	6737 15.600	126,01
16.00	16.00	15.50	92	32.0	42.0	0.16	4	6737 16.000	6737 16.000	126,01
19.50	20.00	19.00	104	38.0	51.1	0.20	4	6737 19.500	6737 19.500	193,50
20.00	20.00	19.50	104	38.0	52.0	0.20	4	6737 20.000	6737 20.000	193,50



RF 100 Diver

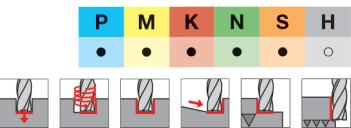
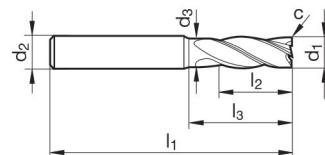
Ratio end mills RF 100 Diver

Article no. 6803



VHM		N	DIN 6527K								48	HRC
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neck clearance • centre cutting



Article no.

6803

d1 h10 mm	d2 h6 mm	d3 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	Z	Order no.	€
3.00	6.00	2.80	50	5.0	12.0	0.03	4	6803 3.000	23,12
3.70	6.00	3.50	54	8.0	12.0	0.04	4	6803 3.700	23,12
4.00	6.00	3.80	54	8.0	15.0	0.04	4	6803 4.000	23,12
4.70	6.00	4.50	54	9.0	15.0	0.05	4	6803 4.700	23,12
5.00	6.00	4.80	54	9.0	15.0	0.05	4	6803 5.000	23,12
5.70	6.00	5.50	54	10.0	16.6	0.06	4	6803 5.700	23,12
6.00	6.00	5.70	54	10.0	17.0	0.06	4	6803 6.000	23,12
7.00	8.00	6.70	58	11.0	19.9	0.07	4	6803 7.000	32,23
7.70	8.00	7.40	58	12.0	20.5	0.08	4	6803 7.700	32,23
8.00	8.00	7.70	58	12.0	21.0	0.08	4	6803 8.000	32,23
9.00	10.00	8.70	66	13.0	23.9	0.09	4	6803 9.000	47,99
9.70	10.00	9.40	66	14.0	24.5	0.10	4	6803 9.700	47,99
10.00	10.00	9.50	66	14.0	24.0	0.10	4	6803 10.000	47,99
11.70	12.00	11.20	73	16.0	25.3	0.12	4	6803 11.700	60,97
12.00	12.00	11.50	73	16.0	26.0	0.12	4	6803 12.000	60,97
15.60	16.00	15.10	82	22.0	31.2	0.16	4	6803 15.600	107,90
16.00	16.00	15.50	82	22.0	32.0	0.16	4	6803 16.000	107,90
19.00	20.00	18.50	92	26.0	38.7	0.19	4	6803 19.000	161,56
20.00	20.00	19.50	92	26.0	40.0	0.20	4	6803 20.000	161,56

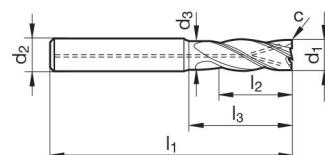
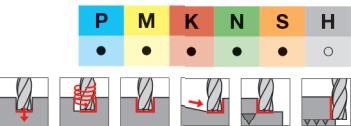
Ratio end mills RF 100 Diver

Article no. 6801



VHM		N	DIN 6527L							48	GTC
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with internal cooling: radial and axial exits • neck clearance • centre cutting



Article no.

6801

d1 h10 mm	d2 h6 mm	d3 mm	l1 mm	l2 mm	l3 mm	c mm x 45°	Z	Order no.	€
6.00	6.00	5.70	57	13.0	20.0	0.06	4	6801 6.000	36,70
8.00	8.00	7.70	63	19.0	26.0	0.08	4	6801 8.000	49,70
10.00	10.00	9.50	72	22.0	30.0	0.10	4	6801 10.000	69,43
12.00	12.00	11.50	83	26.0	36.0	0.12	4	6801 12.000	89,81
16.00	16.00	15.50	92	32.0	42.0	0.16	4	6801 16.000	141,20
20.00	20.00	19.50	104	38.0	52.0	0.20	4	6801 20.000	215,86
25.00	25.00	24.00	121	45.0	63.0	0.25	4	6801 25.000	309,44